

**Zepoxy REH-F20** is a high-performance, fast-setting adhesive designed for a wide range of applications including metal, wood, ceramics, glass, and concrete. It provides strong adhesion, rapid curing, and resistance to heat, pressure, and chemicals. **Zepoxy REH-F20** is ideal for both industrial and repair applications.

## ADVANTAGES

- ✓ Fast setting time for quick repairs.
- ✓ Strong adhesion to metal, wood, ceramics, and more.
- ✓ Excellent resistance to heat, pressure, and chemicals.
- ✓ Effective curing even at low temperatures (down to -5°C).
- ✓ Ideal for industrial, automotive, electrical, and general-purpose bonding.
- ✓ Suitable for both structural and non-structural applications.

## TECHNICAL TABLE AND TYPICAL PROPERTIES

Property	Test Method	Result
Appearance	visual	Clear, Red Liquid
Color	Gardener	12 G
Mix Ratio (RER-128 : REH F-20)	(by weight)	100 : 100
Amine Value	ASTM D 1652	390 - 430
Viscosity	ASTM D2196	20000 – 40000 cPs
Gel Time (10g mix) @25°C	-	4 – 5 min
*Hardening time	-	3 hours
*Full Cure	-	7 days

\*Typical results under laboratory conditions.

## INSTRUCTIONS FOR USE

Ensure surfaces are clean, dry, and free from dust, oil, or grease. Mix equal parts of **REH-F20** and **RER-128** thoroughly until a uniform consistency is achieved. Apply promptly. Best results are achieved within 2 minutes of mixing.

## PACKAGING

Zepoxy REH-F20 is available as follows:

1 KG, 5KG, 15KG, 30KG, and 200KG

## HEALTH AND SAFETY

Dispose containers of the materials as per local laws, rules, and regulations. Use gloves, safety masks and other safety apparel as per health and safety laws. For further assistance, please refer to the MSDS of the product for further health and safety information.